

## OVERFLOW OUTLET

Please thoroughly read through this installation guide before starting.



1. The top of the overflow pipe must be approx 50 mm below the top of the tank. The top of the pipe must also be below the top of the liner. Use the pipe end as a guide and draw around the edge.



2. With the largest drill bit you have, start drilling around the outside of the marked line.



3. Then you can start drilling the inside area until you end up with "Swiss Cheese".



4. Use a hammer and chisel to knock out the centre.



5. Clean up the edges so they are relatively straight. The hole should be only slightly bigger than the pipe.



6. Check that your new overflow pipe will fit. Cut off so that 100 mm protrudes inside and out.

7. Block off the old overflow pipe. On the inside of the tank trim the old pipe as flush as possible to the tank wall.
8. Using the face plate as a template, pre-drill the anchor holes for the face plate.
9. Make sure to clean up any rubble and mess on the inside before installation of the new tank liner.
10. Cut a hole in the tank liner for the overflow pipe to fit through (no more than about 5 mm larger than the pipe).
11. Cut away any underlay from behind the face plate area.
12. Using copious amounts of potable silicon sealant, cover the face plate side that will sit against the liner.
13. Anchor the face plate against the liner and underlay. Apply more sealant around the inner and outer edges.

**IMPORTANT!** you must let the sealant cure before filling the tank with water.

### BEFORE YOU START

We recommend you have the following:

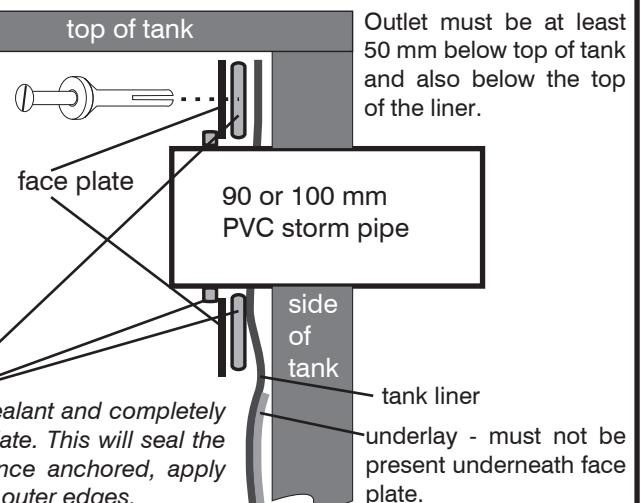
- masonry drill bit, chisel and hammer.
- if knock-ins supplied aren't suitable, other suitable fasteners.
- potable silicon sealant.
- 90 or 100 mm wide PVC pipe for overflow. The pipe should long enough to protrude 100 mm inside and outside.
- Cap to block old overflow pipe.
- Hacksaw or blade to trim flush old overflow pipe on inside.

**IMPORTANT:** Don't let any hot drill bits or other sharp tools come into contact with the liner.

### FITTING OF FACE PLATE

Use knock-ins (supplied) or other suitable anchor to fasten the face plate to the concrete tank wall. All eight anchor points must be used to ensure an even seal around the face plate.

Use a potable silicon based sealant and completely smear the inside of the face plate. This will seal the liner against the faceplate. Once anchored, apply more sealant around inner and outer edges.



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