

Tank liner Installation with Extrusion

Attach Fixing Extrusion

1. Mark a line around the perimeter of the tank where your extrusion will be supported to the tank.

2. Position the first piece of extrusion strip just under this line then drill a hole 150mm in from the end, through the extrusion and into the tank.

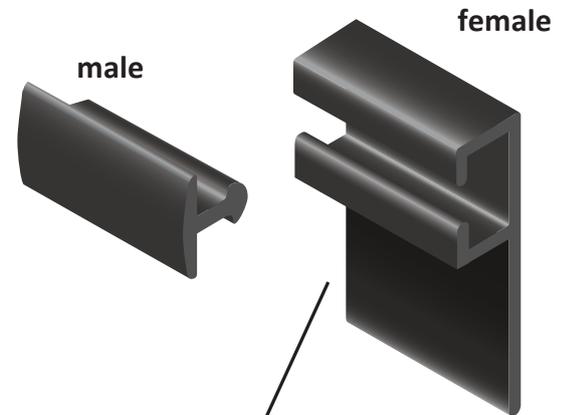
3. Remove the strip and squeeze a bead of silicone sealant 20mm under the line, long enough for the first piece of extrusion.

4. Now, place the extrusion strip on the top of the silicone, using a rivet in the drill hole to locate the exact position. Pop the rivet (or hammer in the knock-in) to secure the strip and continue to drill along the rest of the length of strip at 150mm intervals.

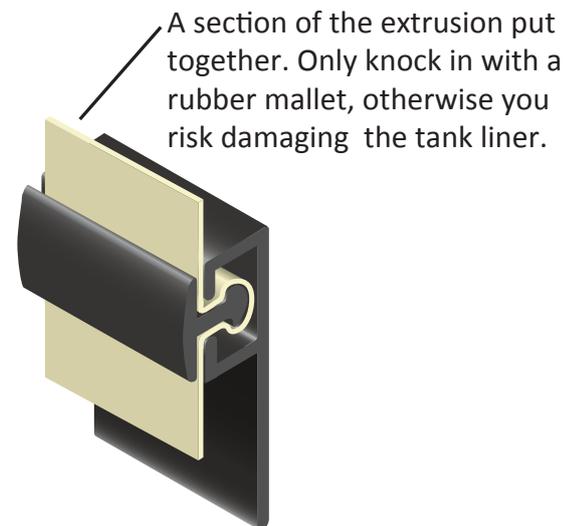
5. Repeat the above procedure for each length of strip around the perimeter of your tank, ensuring the butt joints are neatly aligned, making a good fit for the insert strip. To fit the last piece of strip, drill the first hole as before and hang the extrusion in place with a knock-in (make sure not to hammer in the knock-in at this stage) and mark exactly where the extrusion needs to be cut to fit comfortably, cut the extrusion to size and fix to the tank wall.

6. With the extrusion in place, pull the liner wall up to the desired height and gently knock the male piece of extrusion into the female piece of extrusion with a rubber mallet (do not use a normal hammer as this has the potential to damage the liner).

2 Part Interlocking System



Pop rivet or anchor into the middle of the strip at 150 mm intervals.



A section of the extrusion put together. Only knock in with a rubber mallet, otherwise you risk damaging the tank liner.